Australian/New Zealand Standard

High pressure water jetting systems
Part 1: Safe operation and maintenance
Superseding AS/NZS 4233.1:1999
This joint Australian/New Zealand standard was prepared by Joint Technical Committee SF-043, High Pressure Water Safety. It was approved on behalf of the Council of Standards Australia on 11 October 2013 and on behalf of the Council of Standards New Zealand on 17 October 2013.

This standard was published on 12 December 2013.

The following are represented on Committee SF-043:

- Australasian High Pressure Water Jetting Association, Australia
- Australasian High Pressure Water Jetting Association, New Zealand
- Australian Chamber of Commerce and Industry
- Australian Industry Group
- Bureau of Steel Manufacturers of Australia
- New Zealand Council of Trade Unions
- Royal Australian Chemical Institute
- Safe Work Australia
- WorkCover New South Wales

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This standard was issued in draft form for comment as DR AS/NZS 4233.1.
PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee SF-043, High Pressure Water Safety, to supersede AS/NZS 4233.1:1999, *High pressure water (hydro) jetting systems, Part 1: Guidelines for safe operation and maintenance*.

The objective of the revision is to reflect current industry best practice and the technological advances since the publication of the previous edition. The revision broadly aligns with, but is not equivalent to EN 1829-1:2010, *High pressure water jet machines—Safety requirements, Part 1: Machines* and EN 1829-2:2008, *High-pressure water jet machines—Safety requirements, Part 2: Hoses, hose lines and connectors*.

The principal differences between this and the previous edition are as follows:

(a) Changes in technology including personal protective equipment, electronic control systems and hold-to-active devices.

(b) Machinery including remote and automated.

(c) Training including new units of competencies for high pressure water jetting.

(d) Systems of work including maximum reaction force and mechanically held devices.

Additionally, much of the informative text has been made normative.

This Standard is the first of a series of Standards applicable to high pressure water jetting.

This series comprises the following:

AS/NZS 4233 High pressure jetting systems
4233.1 Part 1: Safe operation and maintenance (this Standard)
4233.2 Part 2: Construction and performance

The terms ‘normative’ and ‘informative’ have been used in this Standard to define the application of the appendix to which they apply. A ‘normative’ appendix is an integral part of a Standard, whereas an ‘informative’ appendix is only for information and guidance.
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SECTION 1 SCOPE AND GENERAL

1.1 SCOPE
This Standard provides requirements and guidance for the operation and maintenance of water jetting equipment. It describes methods for eliminating hazards or minimizing risks associated with high pressure water jetting.

This Standard applies to high pressure water jetting systems with an output capability greater than 800 bar litres per minute and less than 5600 bar litres per minute (identified as Class A) and systems with an output capability in excess 5600 bar litres per minute (identified as Class B).

This Standard applies to:
(a) High pressure water jetting systems pressurized by positive displacement pumps with an output capability greater than 800 bar litres per minute.
(b) High pressure water jetting operations carried out at pressures above 800 bar litres per minute and includes jetting operations involving the use of additives and abrasives.
(c) Water jetting operations below 800 bar litres per minute where there is a foreseeable risk of injury to operators.

NOTE: The guidance provided in this Standard may also be used for any water jetting operation.

1.2 OBJECTIVE
The objective of this Standard is to provide users of water jetting systems with requirements and guidance concerning safe operating practices to protect and safeguard equipment users and other persons who may be in the vicinity of high pressure water jetting operations.

1.3 APPLICATION
This Standard shall be read in conjunction with AS/NZS 4233.2.

1.4 GENERAL REQUIREMENTS
The following requirements shall be observed to protect persons against the harmful effects of hazards associated with water jetting:
(a) Before commencing any water jetting operations, steps shall be taken to ensure that all hazards likely to affect the safety of persons operating equipment or working in the vicinity of water jetting operations are eliminated or minimized to as low as reasonably practicable.
AS/NZS 4233.1:2013 High pressure water jetting systems - Part 1: Safe operation and maintenance

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