This joint Australian/New Zealand standard was prepared by joint Technical Committee CE-033, Road Safety Barrier Systems. It was approved on behalf of the Council of Standards Australia on 1 July 2015 and on behalf of the Council of Standards New Zealand on 21 July 2015.

This standard was published on 9 September 2015.

The following are represented on Committee CE-033:

Association of Rotational Moulders Australasia
Australian Industry Group
Australian Motorcycle Council
Australian Steel Institute
Austroads
Concrete Institute of Australia
Department of Planning, Transport and Infrastructure, SA
Department of Transport and Main Roads, Qld
Employers and Manufacturers Association (New Zealand)
Engineers Australia
Galvanizers Association of Australia
Main Roads Western Australia
Municipal Works Officers Association of Victoria
New Zealand Concrete Society
New Zealand Transport Agency
Queensland University of Technology
VicRoads

Keeping standards up to date

Standards are living documents which reflect progress in science, technology, and systems. To maintain their currency, all standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued. Standards may also be withdrawn. It is important that readers assure themselves they are using a current standard, which should include any amendments which may have been published since the standard was purchased.

Detailed information about joint Australian/New Zealand standards can be found by visiting the standards webshop in Australia at www.saiglobal.com.au or Standards New Zealand’s website at www.standards.co.nz.

Alternatively, Standards Australia publishes an annual printed catalogue with full details of all current standards. For more frequent listings or notification of revisions, amendments, and withdrawals, Standards Australia and Standards New Zealand offer a number of update options. For information about these services, users should contact their respective national standards organisation.

We also welcome suggestions for improvement in our standards, and especially encourage readers to notify us immediately of any apparent inaccuracies or ambiguities. Please address your comments to the Chief Executive of either Standards Australia or Standards New Zealand at the address shown on the title page.

This standard was issued in draft form for comment as DR AS/NZS 3845.1.
PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee CE-033, Road Safety Barriers, to supersede, in part, AS/NZS 3845:1999, Road safety barrier systems.

This Standard is Part 1 of a series of two Standards on road safety barrier systems and devices. This Part 1 sets out the requirements for permanent and temporary safety barriers systems that include longitudinal road safety barriers, terminals, crash cushions, interfaces including transitions, and longitudinal barrier gates. Part 2 sets out the requirements for both permanent and temporary road safety devices that include bollards, pedestrian fences and channelizers, truck or trailer mounted attenuators, and sign support structures and poles.

Notes to the text contain information and guidance. They are not an integral part of the Standard.

The term ‘informative’ has been used in this Standard to define the application of the appendix to which it applies. An ‘informative’ appendix is only for information and guidance.
CONTENTS

FOREWORD........................................................................................................................................ 6

SECTION 1 SCOPE AND GENERAL
1.1 SCOPE ...................................................................................................................................... 8
1.2 EXCLUSIONS ............................................................................................................................ 9
1.3 APPLICATION ........................................................................................................................ 9
1.4 REFERENCED DOCUMENTS ................................................................................................. 9
1.5 DEFINITIONS .................................................................................................................................. 11
1.6 NOTATIONS .................................................................................................................................. 15
1.7 GENERAL REQUIREMENTS FOR ROAD SAFETY BARRIER SYSTEMS ............................ 16
1.8 USE OF SUBSTITUTED MATERIALS AND OTHER COMPONENTS ........................................ 16
1.9 VULNERABLE ROAD USERS .............................................................................................. 16
1.10 MAINTENANCE AND INSTALLATION ..................................................................................... 16

SECTION 2 SYSTEM DOCUMENTATION
2.1 SCOPE OF SECTION .................................................................................................................. 18
2.2 DOCUMENTATION ACCOMPANYING ROAD SAFETY BARRIER SYSTEMS .......................... 18
2.3 CRASH PERFORMANCE STATEMENT ...................................................................................... 18
2.4 CHARACTERISTICS AND LIMITATIONS ............................................................................... 19
2.5 FABRICATION AND INSTALLATION ...................................................................................... 20
2.6 MAINTENANCE ......................................................................................................................... 22

SECTION 3 SUPPLY, ERECTION AND MAINTENANCE
3.1 SCOPE OF SECTION .................................................................................................................. 23
3.2 SUPPLY AND ERECTION ......................................................................................................... 23
3.3 MAINTENANCE ......................................................................................................................... 26
3.4 DISMANTLING AND DISPOSAL OR RECYCLING ............................................................... 27
3.5 POST-CRASH ASSESSMENT AND REPAIR ............................................................................ 27

SECTION 4 SUITABILITY
4.1 SCOPE OF SECTION .................................................................................................................. 29
4.2 GENERAL ..................................................................................................................................... 29
4.3 TESTING .................................................................................................................................... 29
4.4 MODIFICATIONS TO AND SUBSTITUTION OF COMPONENTS IN ROAD SAFETY BARRIER SYSTEMS ............................................................................................................ 32
4.5 COMPLIANCE WITH THE TEST REQUIREMENTS .................................................................. 32
4.6 EVALUATION OF A ROAD SAFETY BARRIER SYSTEM ...................................................... 33
4.7 IN-SERVICE PERFORMANCE EVALUATION ........................................................................ 33

SECTION 5 RIGID BARRIERS
5.1 SCOPE OF SECTION .................................................................................................................. 34
5.2 GENERAL ..................................................................................................................................... 34
5.3 ANCHORAGES, FOOTINGS AND FOUNDATIONS .................................................................. 34
5.4 DRAINAGE SLOTS .................................................................................................................... 35
5.5 RIGID METAL BARRIERS ......................................................................................................... 35
5.6 MATERIALS .................................................................................................................................. 35
5.7 INSTALLATION CRITERIA .......................................................................................................... 35
5.8 MAINTENANCE ISSUES ............................................................................................................ 36
### SECTION 6  SEMI-RIGID BARRIERS

6.1 SCOPE OF SECTION ............................................................................................... 38
6.2 GENERAL ................................................................................................................. 38
6.3 CONFIGURATIONS OF SEMI-RIGID BARRIERS ................................................ 38
6.4 CONSTRUCTION ACCEPTANCE CRITERIA ........................................................ 38
6.5 MAINTENANCE CONSIDERATIONS ................................................................. 39

### SECTION 7  FLEXIBLE BARRIERS

7.1 SCOPE OF SECTION ............................................................................................... 40
7.2 GENERAL ................................................................................................................. 40
7.3 INSTALLATION CRITERIA .................................................................................... 41
7.4 MAINTENANCE ISSUES ........................................................................................ 44

### SECTION 8  TEMPORARY BARRIERS

8.1 SCOPE OF SECTION ............................................................................................... 45
8.2 GENERAL ................................................................................................................. 45
8.3 DOCUMENTATION ................................................................................................. 45
8.4 MATERIALS ............................................................................................................. 46
8.5 IDENTIFICATION AND TRACEABILITY OF BARRIER ELEMENTS ............... 46
8.6 INSTALLATION REQUIREMENTS ................................................................. 46
8.7 TERMINALS AND CRASH CUSHIONS ................................................................. 47
8.8 MAINTENANCE CONSIDERATIONS ................................................................. 47
8.9 DISMANTLING REQUIREMENTS ................................................................. 47

### SECTION 9  TERMINALS

9.1 SCOPE OF SECTION ............................................................................................... 48
9.2 GENERAL ................................................................................................................. 48
9.3 CLASSIFICATION ................................................................................................... 48
9.4 INSTALLATION CRITERIA .................................................................................... 49

### SECTION 10  CRASH CUSHIONS

10.1 SCOPE OF SECTION ............................................................................................. 50
10.2 SPECIFICATION OF CRASH CUSHIONS .......................................................... 50
10.3 INSTALLATION CRITERIA .................................................................................... 51

### SECTION 11  INTERFACES

11.1 SCOPE OF SECTION ............................................................................................. 52
11.2 CLASSIFICATION AND TESTING ........................................................................ 52
11.3 INSTALLATION ...................................................................................................... 52

### SECTION 12  LONGITUDINAL BARRIER GATES

12.1 SCOPE OF SECTION ............................................................................................. 54
12.2 GENERAL ................................................................................................................. 54
12.3 DOCUMENTATION ................................................................................................. 54
12.4 INSTALLATION CRITERIA .................................................................................... 54
12.5 GATE REQUIREMENTS ......................................................................................... 55
APPENDICES
A COMMENTARY ON SECTION 1 (SCOPE AND GENERAL) ................................. 56
B COMMENTARY ON SECTION 2 (SYSTEM DOCUMENTATION) ................. 58
C COMMENTARY ON SECTION 3
(SUPPLY, ERECTION AND MAINTENANCE) ........................................ 62
D COMMENTARY ON SECTION 4 (SUITABILITY) ........................................ 66
E COMMENTARY ON SECTION 5 (RIGID BARRIERS) ................................ 74
F COMMENTARY ON SECTION 6 (SEMI-RIGID BARRIERS) ....................... 78
G COMMENTARY ON SECTION 7 (FLEXIBLE BARRIERS) ......................... 81
H COMMENTARY ON SECTION 8 (TEMPORARY BARRIERS) ..................... 87
I COMMENTARY ON SECTION 9 (TERMINALS) ........................................ 90
J COMMENTARY ON SECTION 10 (CRASH CUSHIONS) ............................ 91
K COMMENTARY ON SECTION 11 (INTERFACES) .................................... 93
L COMMENTARY ON SECTION 12 (LONGITUDINAL BARRIER GATES) ........ 94

BIBLIOGRAPHY ............................................................................................ 95
FOREWORD

In 2006, the National Highway Cooperative Research Program of the US Transportation Research Board was revising the testing conditions documented in NCHRP Report 350. At this time, Standards Australia and Standards New Zealand decided to revise AS/NZS 3845:1999 in line with the American Association of State Highway and Transportation Officials (AASHTO) Manual for Assessing Safety Hardware (MASH).

At about the same time, the Safe System approach has become the underlying philosophy for road safety. It is recognized that road crashes are the major cause of societal suffering, preventable death and injury and a major cost burden of the order of tens of billions of dollars on health systems and society in general. Some governments have recognized this societal burden and, as a result, have adopted a safe system approach in their action plans to reduce deaths and injuries on roads. The Safe System approach is based on human injury tolerance to impact forces. The Safe System approach acknowledges that humans make errors, but that the road traffic system should be designed to compensate for that error such that the road user will survive the consequences of mistakes made. Refer to OECD, [2008]. Towards Zero: Ambitious road safety targets and the safe system approach, International Transport Forum, ISBN 978-92-821-0195-7.

In a Safe System if a road user travels in accordance with all traffic laws and on a safe road in a safe vehicle, but finds through no fault of their own they become involved in a crash, the crash should not result in death or serious injury. Similarly, if a driver does make an error then a Safe System should react to minimize the consequences of the error. In a Safe System, the regulatory system should strongly discourage socially unacceptable road use behaviour. Thus all road user training and behaviour management, vehicle development and regulation, and road design and traffic management systems should be considered as a holistic inter-related system and governed according to this paradigm. The Safe System comprises four major interconnected elements: safe users, safe roads and roadsides, safe vehicles and safe speeds.

Road safety barriers contributing to safer roads

Road safety barriers are an integral component of the safer roads element of the Safe System approach. However, there are a limited number of ways in which road safety barrier systems can operate. Some systems and devices attempt to dissipate the kinetic energy of a vehicle crash by one or more of the following mechanisms:

(a) Heat through friction.
(b) Elastic movement of the device or components of the vehicle, or both.
(c) Plastic deformation of portions of the device or the vehicle, or both.
(d) Fracture of elements of the device or the vehicle, or both.
(e) Physical displacement of the device or the vehicle, or both, such as lifting the vehicle.

Energy should not be dissipated in unexpected or uncontrolled ways. For instance, unintended snagging of a vehicle on an element of the system can cause violent rolling and yawing, which may result in fatal or serious injuries to vehicle occupants. The unintended snagging of the rider on an element of the system can cause fatal or serious injuries. Road safety barrier systems that fail to control the exit path may unnecessarily involve nearby vehicles in a crash.

The majority of passenger vehicles have been designed to meet New Car Assessment Programmes (NCAP) and, in Australia, the Australian Design Rules (ADRs) with a reasonable crash survivability outcome for the occupants. This means that road environments can be designed by taking into consideration safer vehicle technology.
It should not be expected that a road safety barrier system will provide complete protection for vehicle occupants over the wide range of variables that could apply in a crash, such as vehicle mass, dimensions, speed and orientation of the vehicle on impact. It should be recognized that the effect on vehicle occupants of impacting a road safety barrier should be more forgiving than the effect on vehicle occupants of impacting the hazard that it is shielding.

The AS/NZS 3845 series of Standards and the Austroads guides to road design and the operation of Austroads safety barrier assessment processes support each other. Austroads guides describe the road and roadside configurations that identify where road safety barriers may need to be installed and the appropriate longitudinal and transverse location of these barriers. This series of Standards sets out the requirements of road safety barrier systems. Road Authorities may review the information specified by the Standards and, consider the usefulness of road safety barrier systems for use on their road network.
STANDARDS AUSTRALIA/STANDARDS NEW ZEALAND

Australian/New Zealand Standard
Road safety barrier systems and devices

Part 1: Road safety barrier systems

SECTION 1 SCOPE AND GENERAL

1.1 SCOPE

This Standard sets out the requirements for both permanent and temporary road safety barrier systems including—

(a) longitudinal road safety barriers (rigid, semi-rigid and flexible);
(b) terminals;
(c) crash cushions;
(d) interfaces, including transitions; and
(e) longitudinal barrier gates.

NOTE: Bollards, pedestrian fences and channelizers, truck or trailer mounted attenuators, truck underrun barriers, sign support structures and poles are specified in AS/NZS 3845.2*.

The intention of this Standard is to ensure that road safety barriers and systems are crashworthy when impacted by a vehicle under specified conditions and in most cases provide redirection and containment capability when impacted by a vehicle or provide controlled absorption of the kinetic energy of a vehicle that is on a collision course with a more hazardous obstacle or with other road users.

This Standard includes the following:

(i) Testing methods and data.
(ii) Considerations in the evaluation process.
(iii) Manufacturing requirements.
(iv) Issues to be addressed in specifying road safety barrier systems including documentation required.
(v) Erection and maintenance practices necessary to achieve expected performance.
(vi) Minimum site conditions (cross slope, placement of kerbs or similar) that enable the system to have acceptable system performance when impacted.
(vii) Steps to evaluate the nature of repairs necessary following a crash.

This Standard makes significant reference to MASH and NCHRP 350. It also references some relevant European CEN Standards.

NOTE: Refer to the Commentary in Paragraph A1 of Appendix A for further details about barrier classification types.

* To be published.
AS/NZS 3845.1:2015 Road safety barrier systems and devices - Part 1: Road safety barrier systems

This is a free sample only.

Purchase the full publication here:
https://shop.standards.govt.nz/catalog/3845.1%3A2015%28AS%7CNZS%29/view

Or contact Standards New Zealand using one of the following methods.

Freephone: 0800 782 632 (New Zealand)
Phone: +64 3 943 4259
Email: enquiries@standards.govt.nz